

## CORCHEM<sup>®</sup> 263 FILLER SURFACER

<b>GENERIC</b>	Diglycidyl ether of bisphenol-A and multifunctional novolac resins reacted with a modified cycloaliphatic amine and high imidazoline amidoamine activator. The polymer structure is extremely tough with excellent adhesive properties and is reinforced with laminar flake pigments.
<b>DESCRIPTION</b>	High build moisture tolerant epoxy filler surfacer designed to provide penetration, wetting and sealing of substrates and surfaces, which will be exposed to severe chemical and physical environments. It is formulated to be extremely adhesive, hard, impact and abrasion resistant. Conforms to Title 21 CFR 175.300 United States Food & Drug Administration and United States Department of Agriculture requirements for coatings in contact with food and drinking water.
<b>USE</b>	Heavy-duty protective filler for voids and pits. Provides a high degree of protection against moisture, corrosive fumes and chemical contact. Intended for use in both field and shop operations. The principal use is for corrosive problem areas such as industrial and chemical manufacturing facilities. Self-priming to steel, concrete, and most substrates and poorly prepared surfaces. Suggested as an all-purpose, corrosion resistant, filler surfacer. It may be used in combination with topcoats such as CORCHEM <sup>®</sup> 204, 205, 209, 235, 243, 246, 254, 255, 258, 260, 262, 268, 275, 283, NOVA <sup>™</sup> 110, 113, 301 and many other CORCHEM <sup>®</sup> products.
<b>SERVICE LIMITATIONS</b>	Temperature resistance up to 300°F depending upon the individual exposure. CONTACT CORCHEM <sup>®</sup> FOR SPECIFIC RECOMMENDATIONS BEFORE PROCEEDING for immersion service and exposure to corrosive chemicals or elevated temperatures and/or pressures, or use with cathodic protection systems. Avoid sudden depressurization of lining. NOTE: Exterior insulation of tanks, vessels and processing equipment is recommended to prevent "cold wall effect" if interior lining is subject to elevated temperatures.
<b>COLORS</b>	Gray (when mixed).
<b>FINISH</b>	Medium Gloss. Finish may vary due to texture and porosity of substrate.
<b>CAUTION!</b>	Chalking will occur with extended exposure to sunlight.
<b>VOLUME SOLIDS</b>	100%
<b>DRY COVERAGE</b>	Theoretical (no loss): 1600 sq. ft. per gallon for one mil (.001) or 231 cu. in. per gallon. When computing coverage allow for application loss and surface irregularities.
<b>DRY FILM THICKNESS</b>	As required. Multiple applications are recommended and may be necessary to achieve the specified or desired film thickness or due to variations in design configurations, application equipment, temperature and other factors.
<b>COMPONENTS</b>	Two. By volume 1 to 1 (Base:Activator).

<b>POT LIFE</b>	1/2 hour @ 70°F (one gallon mixed quantity). Pot life is <u>significantly shorter for higher temperatures or larger quantities</u> and longer for lower temperatures or smaller quantities.
<b>VOC CONTENT</b>	0 gms/l or 0.0 lbs/gal. Conforms to United States National Volatile Organic Compound Emission Standards.
<b>THINNER</b>	None
<b>APPLICATION METHODS</b>	Putty Knife or Trowel.
<b>TEMPERATURES</b>	Apply at 35°F to 125°F (Air and Surfaces) and 5°F above the dew point. Sudden and/or substantial temperature change during curing process or in-service conditions can cause film defects.
<b>CURING TIME</b>	Topcoat 2-24 Hours @ 70°F ( <u>refer to RECOAT AND REPAIR Section if coating reaches complete cure and hardness or if subjected to extended exposure to sunlight</u> ). Final cure is 24 hours @ 70°F. Curing times are <u>significantly shorter for higher temperatures or lower thickness and longer for lower temperatures or higher thickness</u> . Curing times are affected by the method of application; the quantity of thinner used; the amount of ventilation and air circulation; relative humidity; etc.
<b>NOTICE!</b>	Heat curing may be used to increase drying speed and resistance properties. Contact CORCHEM® for instructions and heat cure times.
<b>PACKAGING</b>	2 gallon premeasured packaged kits.
<b>SHELF LIFE</b>	1 year from shipment date protected between 40°F and 100°F.
<b>DOT/FLASH POINT</b>	Non-Flammable Liquid Classification.
<b>PERFORMANCE DATA</b>	Contact CORCHEM® for desired information.
<b>SURFACE PREPARATION</b>	Round off sharp edges and rough welds. Burrs and weld spatter should be completely removed. Surfaces must be clean, dry and free of any dirt, chalk, grease, oils, salts, and deleterious materials before application is performed. Vacuum the topside of all horizontal and sloped surfaces.
<b>CARBON STEEL</b>	Immersion or Severe Exposures: SSPC-SP-10 (Near-White Blast Cleaning). Mild Exposures: SSPC-SP-6 (Commercial Blast Cleaning). Metal surfaces should have an anchor profile of two mils (.002) or more.
<b>NON-FERROUS METALS</b>	SSPC-SP-7 (Brush-Off Blast Cleaning). Coatings applied to these surfaces may not achieve the same degree of adhesion and toughness.
<b>WELDING</b>	Welding should precede coating. If already coated, follow instructions in U.S.A. Standard Z49.1 Safety in Welding and Cutting.
<b>CONCRETE AND MASONRY</b>	Concrete and masonry to cure at least 28 days. Surface and substrate must be dry. Clean surfaces by abrasive "brush-off" blast. Level protrusions and repair cracks. Apply CORCHEM® 263 FILLER SURFACER and trowel smooth all cavities and voids. Clean silica sand may be added to fill large cavities and voids.
<b>APPLICATION MIXING</b>	All equipment should be cleaned and flushed with CORCHEM® 4 THINNER. Add Component A into Component B. Do not vary proportions. Power stir, until completely mixed and continue agitation during application. <u>Do not allow catalyzed material to stand in equipment after use!</u> Clean immediately with CORCHEM® 4 THINNER or Methyl Ethyl Ketone (MEK).

- APPLY** Apply by putty knife or trowel or as required for proper application. Application below minimum or above maximum suggested dry film thickness ranges might adversely affect performance.
- RECOAT AND REPAIR** If material has reached complete cure and hardness, or if subjected to extended exposure to sunlight, uniformly abrade the surface and feather the edges. The surface must be roughened sufficiently to provide a profile adequate to ensure a mechanical bond. The use of CORCHEM® 11 ADHESION PROMOTER may be desired.
- INSPECTION** Check for desired dry film thickness and for pinholes, holidays, bare areas, etc. before placing in operating service.
- CLOTHING** Wear protective garments, shoes, goggles, and filter masks. Use protective barrier creams on exposed skin areas.
- CONFINED SPACES** Wear properly fitted appropriate NIOSH/MSHA approved fresh air respirator such as MSA or equal with 1/4" I.D. or larger air supply line connected directly to proper air source during and after application unless air monitoring demonstrates vapor/mist levels are within safe limits. Use suction type exhaust fans and blowers. **CAUTION!** Air circulation and exhausting of vapors must be continued until the coatings have fully cured.

#### SAFETY INFORMATION

**THIS PRODUCT CONTAINS EPOXY-NOVOLAC RESINS AND AMINE COMPOUNDS. DO NOT USE IF YOU HAVE HAD A REACTION TO THESE MATERIALS.**

**WARNING! VAPOR HARMFUL! CAUSES SEVERE EYE AND SKIN BURNS. MAY CAUSE SKIN SENSITIZATION OR OTHER ALLERGIC RESPONSES. HARMFUL OR FATAL IF SWALLOWED!**

Use only with adequate ventilation. Prevent breathing of vapor or spray mists. Wear a properly fitted appropriate respirator during application and until all vapors and spray mists are gone. Prevent contact with eyes and skin. Do not take internally. Keep closures tight and upright to prevent leakage. Keep container closed when not in use. In case of spillage, absorb and dispose of in accordance with local applicable regulations. **FIRST AID:** In case of skin contact, wash thoroughly with soap and water; for eyes, flush immediately with plenty of water for 15 minutes and call a physician. Remove and wash contaminated clothing before reuse. (Discard contaminated shoes). If inhaled, remove to fresh air. If breathing difficulty persists or occurs later, consult a physician and have label and MSDS information available. If swallowed, **CALL A PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.**

**IN CONFINED SPACES AND TANKS OBEY SPECIAL SAFETY AND EQUIPMENT INSTRUCTIONS!**

**FOR INDUSTRIAL USE BY PROFESSIONAL APPLICATORS ONLY. NOT INTENDED FOR SALE TO THE GENERAL PUBLIC. This product should not be sold or delivered to any person under 18 years of age. KEEP OUT OF THE REACH OF CHILDREN! IF, FOR ANY REASON, ADDITIONAL PRODUCT AND SAFETY INFORMATION, INSTRUCTIONS OR EXPLANATIONS ARE NEEDED, CONTACT CORCHEM® IMMEDIATELY!**

#### LIMITED WARRANTY

**WARRANTY & LIMITATION OF SELLER'S LIABILITY:** CORCHEM® CORPORATION warrants only that its coatings represented herein meet the formulation standards of CORCHEM® CORPORATION.

THE ABOVE WARRANTY SHALL BE IN LIEU OF ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE DESCRIPTIONS ON THE FACE HEREOF.

The buyer's sole and exclusive remedy against CORCHEM® CORPORATION shall be for replacement of the product in the event, a defective condition of the product should be found to exist. NO OTHER REMEDY (INCLUDING, BUT NOT LIMITED TO, INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR LOST PROFITS, LOST SALES, INJURY TO PERSON OR PROPERTY, OR ANY OTHER INCIDENTAL OR CONSEQUENTIAL LOSS) SHALL BE AVAILABLE TO THE BUYER. The sole purpose of this exclusive remedy shall be to provide buyer with replacement of the product if any defect in materials is found to exist. This exclusive remedy shall not be deemed to have failed its essential purpose so long as CORCHEM® CORPORATION is willing and able to replace the defective materials.

Technical and application information is provided for the purpose of establishing a general profile of the coating and proper coating application procedures. Test performance results were obtained in a controlled environment and CORCHEM® CORPORATION makes no claim these tests or any other tests, accurately represent all environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection and use of the coating.

PUBLISHED TECHNICAL DATA AND INSTRUCTIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.  
CONTACT YOUR CORCHEM® REPRESENTATIVE FOR CURRENT TECHNICAL DATA AND INSTRUCTIONS.

C263 FILLER SURFACER  
COPYRIGHT© 2009 By CORCHEM® CORPORATION